Polytopic Cation Receptors. 2.1 Synthesis and Selective Complex Formation of Spiro-Linked "Multiloop Crown Compounds"

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A new type of crown compound (1-10) featuring a spiro-linked assembly of two to four individual macrorings differing in ring size, rigidity, and donor characteristics is synthesized. Syntheses were achieved by means of high-dilution techniques and blocking/deblocking procedures beginning with pentaerythritol as the basic building block. The ability of the new ligands ("multiloop crown compounds") to selectively form crystalline polyhomonuclear/heteronuclear complexes is studied. It is found that the symmetrically looped molecules (1a-c, 4a, 6, 7d) can incorporate two or three identical metal cations well matched in their diameter (Li⁺, Na⁺, K⁺, Ca²⁺, Ba^{2+}). Cations which are too large to fit into the crown rings of 1a-c complex in a sandwich-like manner; those which are too small effect a high hydration in their complexes. Asymmetrical 1d and 9 allow the common uptake of different metal ions, e.g., a combination of Li^+ and Ba^{2+} or of $2K^+$ and Co^{2+} . The specific occupation of the different subrings is discussed. Ligand 1b is shown to discriminate Ca^{2+} from Na⁺; 1c and 6 preferentially complex Ba^{2+} from a Ba^{2+}/K^+ mixture. Thus, the new ligands act as manifold selective cation receptors, corresponding to the specification of their binding compartments.

Since 1970, when binuclear complexes of organic macrocyclic ligands were first reported,², this area of coordination chemistry has seen intensive growth.³ Stimulations proceeded from interest in metalloenzymes, homogeneous catalysis, electical conductance, and magnetic-exchange processes.⁴ As a result, most of the research was focussed on transition-metal coordination.^{3,4} Multisite ligands which make possible a close neighborhood of more than one alkali or alkaline earth metal ion are still rather rare.⁵⁻⁸ Although new practical applications are imaginable,⁹ mixed systems for the common complexation of alkali and transition-metal ions are almost unknown.¹⁰

We recently outlined a concept for the synthesis of a novel type of multisite receptors by which any number and type of macrocyclic binding compartment can be linked together via a spiro skeleton.¹ The multiplicity and var-

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iability in ring aggregation is demonstrated by the ligands described here and represented by formulas 1-10. Within the series ring sizes vary from 13 to 25 ring atoms (cf. 1a-e), and donor sites vary from exclusively oxygen to



combinations of oxygen/sulfur (cf. 5 and 8) oxygen/ni-



trogen donor atoms (9), thus providing specific binding characteristics for different cations. Variability in the

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ligand framework is also derived by alteration of the succession of binding compartments (e.g., 3 and 4a, 5 and 8) and by ring stiffening via benzoannelation (2-4) as well as by a specific expansion of the centers of adjacent crown ring subunits (cf. 1c and 6).

The number of the ring subunits ranges from two to four, defining, e.g., 1a-c, 4, and 6 as di-, 7d as tri-, and 10



as tetrahomotopic molecular receptors. Ligand systems (oligocoronands¹¹) including more than three individual and defined crown ether subunits have not been described so far. The ligands 1d,e, 2, 3, and 5 represent diheterotopic and 7e, 8, and 9 triheterotopic receptor molecules, respectively. They may successively bind different substrates yielding cascade complexes.¹² In general, the ligands act in a manner corresponding to the specification of the binding compartments used in forming polyhomonuclear/heteronuclear complexes with suited cations. However, there is also observed cooperativity in complexation behavior which originates from an interaction of adjacent binding sites. We report here the syntheses and the specific coordination properties of this new type of ligand which we have designated as "multiloop" cation receptors for obvious reasons.

Results and Discussion

Synthetic Strategy and Ligand Synthesis. The synthetic strategy to multiloop ligands is characterized by stepwise cyclization making use of blocking/deblocking techniques (Schemes I and II). Ring closures were performed under high-dilution conditions¹³ by using NaH in boiling THF as the base system. Monobenzalpentaerythitol (12), which was obtained from pentaerythritol (11) and benzaldehyde in the usual way,¹⁴ represents the starting compound for each ligand synthesis. The cyclization of 12 with appropriate ditosylates (tri- to heptaethylene glycol ditosylate, 13b,d) afforded the monoloop crown ethers 15a-e. The yields for these reactions ranged from 31% to 54%, being highest for the 16- and for the 19-membered rings 15b,c but lower for larger ring sizes (15d,e) and especially low for the small 13-membered cycle 15a. In the latter case a dimeric cyclization product. 16, was also isolated in 33% yield.¹⁵ The ditosylates 13b and 13d, needed for the preparation of macrocycles 17a



and 17b, were obtained from diols 13a and 13c by common tosylation.¹⁶ The diols 13a and 13c were prepared in 65% and 58% yields, respectively, from catechol, 4-methylcatechol (Aldrich Chemical Co.), and 2-(2-chloroethoxy)ethanol,¹⁷ respectively. The latter was directly applied for Scheme I. Synthesis of 1c, 7d, and 10, Representative for Pentaerythrityl-Linked Multiloop Crown Compounds



а: PhCHO, HCI, b. TosC D D O O DTos; с NaH, THF, d. H2, Pd/C. EtOH, 3atm; e. C O OTHP, f HCI, EtOH, g TosCI, pyridine, h TosO O OTos.

Scheme II. Synthesis of the Cyclobutane-Linked **Diloop Crown Ether 6**



a: PhCH₂CI, KOH, benzene, b. HCI, MeOH/H₂O, c. TosCI, pyridine, d: CH₃(COOEtI₂, isoamylalcohol e: LIAIH₂, THF; f: TosOOOOOTos, NaH, THF; g: H₂, Pd/C, EtOH, 3atm.

the reaction, i.e., without the temporary protection of the appropriate THP-ether.¹⁸

Functionalities for a further ring closure were liberated by hydrogenolysis of the benzylidene blocked monocycles 15a-e and 17a,b to afford the bis(hydroxymethyl) crown



ethers 18a-e and 19a,b in nearly quantitative yield.¹⁵ These diols serve as key intermediates for the synthesis of di- as well as triloop compounds. The symmetric double crown ethers 1a-c and 4a,b were obtained under high-

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Table I. Data of the Crystalline Complex	'able I.	Data of	the	Crystalline	Complexe
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	ligand				complex	u
no.	compartmental sequence	salt	ligand/salt ratio (amt of H ₂ O)	yield, %	mp, °C	characteristic IR, cm ⁻¹
1a	0,.0,	LiI	1:2 (2 H,O)	68 <i>a</i>	>300 dec	3450, 3390, 2920, 2875, 1070
1b	0,0	NaSCN	1:2	75 ^b	204-206	2905, 2880, 2054, 1080
	5 5	KSCN	1:1	73 ^b	193-195	2890, 2870, 2050, 1103, 1085
		$Ca(SCN)_{2}$	1:2	74^{a}	>300 dec	2940, 2880, 2030, 1070, 1045
		$Ba(SCN)_2^2$	3:4	46 ^b	234 (sinters at 229)	2930, 2880, 2045, 1078, 1062
1c	0,.0,	LiI	$1:2(4H_{2}O)$	71 ^c	72-74	3410, 2900, 1085
	0 0	KSCN	1:2	76 ^b	224 - 226	2905, 2070, 1100
		BaI,	$1:2(1 H_2 O)$	69 ^b	>350 dec	3390, 2920, 2875, 1067
		Ba(SCN),	1:2(1H,0)	74^{b}	275 - 276	3350, 2927, 2880, 2060, 1075
1d	0,.0,	Lil, Bal	1:1:1(1H,0)	72^{b}	280 dec	3410, 2915, 2875, 1070
	0 4	LiI	1:2	56 ^c	196-198	2880, 1090, 1065
		Bal_2	$1:1(2 H_2O)$	46 ^b	225 (sinters at 95)	3400, 2920, 2875, 1073
4a	$\mathbf{BO}_6 \cdot \mathbf{BO}_6$	KSCN	1:1	81 ^b	268-270	2905, 2880, 2060, 1595, 1505, 1250, 1085
6	$O_6 \cdot O_6$	$Ba(SCN)_2$	$1:2(3H_2O)$	42 ^b	>300 dec	3390, 2920, 2880, 2850, 2076, 1070
7 d	00.0	KSCN	1:3	45^{b}	273 - 275	2890, 2054, 1085
9	$\mathbf{O}_{6}^{\circ} \cdot \mathbf{P} \mathbf{y}_{2} \mathbf{O}_{4}^{\circ} \cdot \mathbf{O}_{6}$	$\begin{array}{c} \mathrm{KSCN,} \\ \mathrm{Co(SCN)_2} \end{array}$	1:2:1	95 <i>ª</i>	106-108	2890, 2060, 1587, 1570, 1090

^a Solvent acetone/ether. ^b Solvent acetone. ^c Solvent acetone/ethyl acetate. ^d Satisfactory analytical data for C, H, and N, where applicable, were obtained. For compound 1d with LiI + BaI, satisfactory analytical data were also found for Li and Ba.

dilution conditions on employing the same ditosylates as for the first ring closure. Asymmetric diloops 1d,e, 2, and 3 clearly result from different ditosylate building blocks. The yields are comparable with that of the initial ring closure, if the same ring sizes are considered. For the double-loop crown ether 1a which is composed of two 13-membered rings, the yield obtained was only 15%, indicating steric restrictions of the system. This might also be true of the corresponding triloop compound 7a which could be isolated as a second fraction from the reaction mixture in 5% yield. The asymmetric diloop 5, having a $O_5 O_2 S_4$ donor-site sequence in its binding compartments, was synthesized by high-dilution cyclization from crown ditosylate 20c and 3,6-dithia-1,8-octanedithiol;¹⁹ ditosylate 20c itself was synthesized from diol 18b and 2-chloroethyl 2-tetrahydropyranyl ether,²⁰ followed by an acid hydrolysis/tosylation sequence. The homologous ditosylates 20f and 20i were prepared in the same way by beginning with diols 20e or 20h and 2-(2-chloroethoxy)ethyl 2-tetrahydropyranyl ether.¹⁸

The cyclobutane-linked diloop 6 was synthesized according to Scheme II. In the initial step of this sequence, monobenzalpentaerythritol (12)¹⁴ was reacted with benzyl chloride to give the asymmetrically blocked pentaerythritol derivative 21. Selective acid-induced cleavage of the benzylidene group²¹ of 21 afforded the diol 22 which, after tosylation (23), was changed by reaction with diethyl malonate in isoamyl alcohol²² into a mixture of the cyclobutane diesters 24-26. The latter, originating from a transesterification with the solvent.²² was isolated and reduced to the corresponding diol 27. Ring closure with pentaethylene glycol ditosylate to form the monoloop 28, deblocking of the benzyl ether group in 28, and subsequent formation of the second crown ether ring completes the sequence.

Triloop crown compounds 7-9 were synthesized either by a two- or a four-component high-dilution cyclization. consistant with the molecular symmetry of the ligand, e.g.: 7e (asymmetric compartments) from diol 18e and ditosylate 20e; 9 (identical terminal compartments) from diol 18c and 2,6-bis(chloromethyl)pyridine²³ (see Experimental Section). The tetraloop crown ether 10 was obtained via ring closure of diol 30b with diosylate 20i; diol 30b was cyclized from monobenzalpentaerythritol¹¹ and ditosylate 20i with subsequent hydrogenolysis of the benzylidene blocking group. All assigned structures are consistent with the data derived from IR, ¹H NMR, and mass spectra. The new compounds also gave correct elemental analysis.²⁴

Complexation. The ligands were shown to be general suitable hosts for the common incorporation of several cations, and they can complex identical or different metal ions (homo- or heteronuclear complexes, respectively), corresponding to the specific binding characterization of the individual coordination compartments combined in the ligand skeleton (Table I). The symmetrical double-loop compounds **1a-c** as well as **4a** and **6**, which have oxygen donor sites only but which, however, gradually exhibit larger rings and donor numbers, readily form homobinuclear complexes with alkali/alkaline earth metal ions suitable in their size (homodifunctional cation receptors); e.g., on going from 1a to 1c, one finds Li⁺, Na⁺, and K⁺ to be incorporated in pairs in the given order. Ligand 1b also complexes two Ca^{2+} ions and 1c and 6 two Ba^{2+} ions. Complexes of 1b with NaSCN and Ca(SCN)₂ and of 1c and 4a with KSCN are not hydrated. IR spectra confirm the thiocyanate ions²⁵ to be N-terminally coordinated here. LiI and BaI₂ complexes of **1a**, **c** were isolated in a di- or monohydrated form, respectively. A monohydrate was also obtained in case of the 1c complex with $Ba(SCN)_2$, and

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⁽²²⁾ Cf.: Sharts, C. M.; McLeod, A. H. J. Org. Chem 1965, 30, 3308.

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the $Ba(SCN)_2$ complex of 6 was determined as a trihydrate which demonstrates that Ba²⁺ is not saturated by the coordination of the crown ether rings alone.²⁶ Another explanation might be derived from a stabilizing effect proceeding from the insertion of a separating molecule of H_2O into the space of the two adjacent Ba^{2+} ions²⁷ with a possible electrostatic replusion. The crown subunits of the ligand 1a make four oxygen donor sites available. The coordination number 5, predicted as optimal for Li⁺,²⁸ accordingly is filled up in the 2:1 (ligand/salt) 1a-LiI complex by a pair of water molecules.

The isolation of the 2:1 LiI complex of the bis(hexaether) 1c, which was analysed as a tetrahydrate, can hardly be explained by the previous argumentation. The X-ray crystal structure was determined,²⁹ and it shows that only three (adjacent to the spiro linkage) of the available six oxygen atoms of each subring are used for the coordination of the Li⁺ ion. One water molecule of the solvation bridges via strong hydrogen bonds two opposite ether oxygens of the 19-membered ring and acts simultaneously as a donor toward Li⁺, thus contracting the ring to a 13-crown-4 analogous size. A second water molecule traditionally binds to Li⁺ and completes the coordination sphere of the metal ion.

Other examples where the complexed cation is not matched with the ring size of the ligand are revealed by the isolated 1:1 (ligand/salt) KSCN or 3:4 $Ba(SCN)_2$ complexes of 1b. The former stoichiometry squares with the accepted complexation behavior of the 15-crown-5 system,⁵ and the latter indicates a more complicated structure, possibly of the "club sandwich" type.³⁰

In general, the alkaline earth ion complexes compared with alkali metal ion complexes distinguish themselves by a remarkable IR splitting in the region of the CH stretching frequency which points to a basic difference in the ligand geometry which is dependent on the charge of the complexed cation.

Selectivity in the crystalline complex formation of the double-loop 1b is demonstrated as follows. The addition of a 1:1 mixture of NaSCN and Ca(SCN)₂ into a solution of 1b in acetone/ethyl acetate leads to the precipitation of the already mentioned 1:2 Na⁺ complex exclusively. In contrast, 15-crown-5 yields a 1:1 complex with Ca(SCN)₂ under identical conditions. The double loop 1b was also added into a solution of KSCN and $Ba(SCN)_2$ in acetone, whereupon the same Ba²⁺ complex was formed as in the absence of K^+ ions. The systems $6/KSCN/Ba(SCN)_2$ or $6/NaSCN/Ba(SCN)_2$ are analogous. In both cases only the corresponding $Ba(SCN)_2$ complex precipitates. These statements might be interpreted with regard to a cation separation according to the charge for alkaline earth vs. alkali metal ions.

The asymmetrical diloop compounds 1d.e. 2, 3, and 5 should be able to incorporate several cations of various types (heterofunctional cation receptors). Whereas a compartmental discrimination by the cation size was de-

(28) Lehn, J. M. Struct. Bonding (Berlin) 1973, 16, 1.

sired with the bis(crown ethers) 1d,e, 2, and 3, the diloop 5 was assigned to also control the cation nature (oxophilic vs. thiophilic cations). A charge-differentiating effect of the binding compartments, e.g., alkali vs. alkaline earth metal ions, may be expected of the asymmetrically benzoannelated bis(crown ethers) 2 and 3 (thickness of the ligand shell as a selectivity control²⁸). For determination of the assumed compartmental preferences, a series of alkali, alkaline earth, and transition-metal ion salt combinations were brought together with the given ligands. In most cases the complexes did not separate in a crystalline form or were identified to be inhomogeneous. However, an analytically pure crystaline complex of 1d with LiI and BaI₂, which contains the components in a 1:1:1 ratio, could be isolated from an acetone/ethyl acetate solution. As the compartmental distribution of the two cations could not be elucidated unambiguously by spectroscopic means, individual complexation studies of 1d with both cations were undertaken. In a metal complexation reaction of such a ligand the metal ion is presented with a choice between the two different compartments, which can lead to the availability of both mononuclear positional isomers and dinuclear species. In the reaction of 1d with only BaI_2 a dihydrated 1:1 complex was isolated. A supposed occupation of the O_6 chamber of Ba^{2+} is confirmed by two facts: O_4O_4 diloop 1a does not form a crystalline complex with BaI_2 under the same conditions, whereas O_6O_6 diloop 1c readily precipitates a 1:2 complex (see above). The molecules of water present in 1d-BaI₂ may effect a coordinative saturation at the metal ion or they may be taken up by the O_4 compartment coordinatively.³¹ On the other hand, the reaction of 1d with only LiI results in a crystalline, highly hygroscopic, but stoichiometric 1:2 (ligand/salt) complex. Efforts to prepare a mononuclear LiI complex of 1d have been unsuccessful up to now.

Thus, the compartmental discrimination ability of 1d with regard to the crystalline complex formation is demonstrated to proceed via O_6/O_4 differentiation for Ba²⁺. Attempts to exploit the different ring sizes of 1d for the preparation of mixed complexes exclusively with alkali metal ion salts, e.g., LiI/KI, unexpectedly resulted in a defined 1:2 LiI complex (see above) being obtained from acetone solution. Obviously, an unequal occupation of the 1d compartments seems to require differences in size as well as differences in charge for the metal ions.

The triloop compounds 7-10 provide an additional receptor site for cations (trifunctional cation receptors) as revealed by 6d which, in its crystalline KSCN complex, incorporates three K⁺ ions altogether. Corresponding mixed complexes of the asymmetrical ligands 7e and 8 could not be obtained in an analytically pure crystalline state from salt solutions containing LiI, KI, and RbI or NaSCN and Co(SCN)₂, respectively. A mixed alkali/ transition metal ion complex from 9 with KSCN and Co- $(SCN)_2$, however, was isolated. They found an exact 1:2:1 (ligand/K⁺/Co²⁺) stoichiometry. An X-ray crystal structure was attempted, but it could not be performed because of twinning.³² Although not evidence, the Co²⁺ is likely to be encircled by the pyridine-containing central compartment and the K⁺ ions by the terminal rings. Attempts to isolate a corresponding tetranuclear crystalline complex of compound 10 (homotetrafunctional cation receptor) have been unsuccessful so far.

⁽²⁶⁾ Coordination numbers for Ba²⁺ observed in crown ether complexes range from 9 to 11, 10 being preferred. Frequently, anions and molecules of water are found to participate in complexation in order to fill up the coordination polyhedron: Poonia, N. S.; Bajaj, A. V. Chem. Rev. 1979, 79, 389.

⁽²⁷⁾ Similar facts are obvious for the alkali vs. alkaline earth metal salt (21) Similar lacks are obvious for the analysis analysis and metal safe complexes of dibenzo-24 crown-8: dinuclear complexes are formed only in case of the singly charged alkali metal ions. See: Hughes, D. L. J. Chem. Soc., Dalton Trans. 1975, 2374. Hughes, D. L.; Wingfield, J. N. J. Chem. Soc., Chem. Commun. 1977, 804. Mercer, M.; Truter, M. R. J. Chem. Soc., Dalton Trans. 1978, 1418. Hughes, D. L.; Mortimer, C. L.; Truter, M. R. Acta Crystallogr., Sect. B 1978, B34, 800.
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⁽³²⁾ Czugler, M., private communication.

They also intended to form crystalline *mononuclear dihapto/oligohapto* complexes³³ of the multiloop crown compounds, e.g., with di/oligo ammonium ions or analogous cations. However, no analytically defined complexes of this type could be obtained, even when the geometrical factors (distance with regard to the host compartments and distance between the charges in the guest particle) seemed to be well adjusted in model studies, e.g., in the case of ligand **1c** and the octamethylene diammonium cation.

All the ligands show a high efficiency in solid-to-liquid $(Na/KMnO_4,CH_2Cl_2)$ and liquid-to-liquid $(Na/K picrate, CH_2Cl_2/H_2O)$ phase-transfer experiments. Thermodynamic and kinetic data of the complexation which was obtained by ²³Na NMR spectroscopic investigations are published in other studies.³⁴

Experimental Section

General Methods. All infra-red (IR) spectra were obtained on a Pye-Unicam SP-1100 spectrometer and were taken in chloroform solution unless otherwise specified. The proton nuclear magnetic resonance (¹H NMR) spectra were run on a Varian EM-360 (60 MHz) spectrometer in deuteriochloroform with tetramethylsilane as an internal standard. Mass spectra were recorded on an MS-50 (AEI, Manchester, England). The elemental analyses were performed by the Microanalytical laboratory of the Institut für Organische Chemie and Biochemie, Bonn. Melting points were determined on a Kofler apparatus (Reichert, Wien) and are uncorrected. For column chromatography aluminium oxide (Brockmann, grade II-II; Woelm, Eschwege, West Germany) was used.

Materials. Tetrahydrofurane (THF) was purified by fresh distillation from LiAlH₄ under nitrogen. NaH was applied as a 80% suspension in mineral oil. A 10% Pd/C catalyst of type E10N (Degussa, West Germany) was used in catalytic hydrogenations.

Glycols and Their Tosylates. Di-, tri-, and tetraethylene glycol were purchased from Aldrich Chemical Co. and were used without further purification. Penta-, hexa-, and heptaethylene glycol were synthesized as described earlier.³⁵ The corresponding ditosylates were prepared in the usual way.^{16,36} Heptaethylene glycol ditosylate, which is not completely characterized in the literature.³⁷ was obtained in 63% yield as a clear, viscous oil: IR 1594 (Ar), 1353, 1173 cm⁻¹ (SO₂); ¹H NMR δ 2.42 (s, 6 H, CH₃), 3.48–3.76 (m, 24 H, OCH₂), 4.01–4.25 (m, 4 H, TosOCH₂), 7.15–7.83 (AB, J = 8 Hz, 8 ArH).

Anal. Calcd for $C_{28}H_{42}O_{12}S_2$: C, 52.98; H, 6.67; mol wt 634.2. Found: C, 52.98; H, 6.85; mol wt 634 (m/e value, M⁺).

2,2'-[1,2-Phenylenebis(oxyethyleneoxy)]diethanol (13a) and 2,2'-[1,2-phenylenebis(oxyethyleneoxy)]diethanol bis-(*p*-toluenesulfonate) (13b) were prepared according to literature procedures.^{17,18}

2,2'-[4-Methyl-1,2-phenylenebis(oxyethyleneoxy)]diethanol (13c) and 2,2'-[4-methyl-1,2-phenylenebis(oxyethyleneoxy)]diethanol bis(p-toluenesulfonate) (13d) were synthesized analogously to $13a^{18}$ and $13b^{18}$ from 4-methylcatechol and 2-(2chloroethoxy)ethyl 2-tetrahydropyranyl ether¹⁸ with subsequent tosylation.

13c: distillation of the crude product affforded 58% of a colorless viscous oil; bp 196–198 °C (0.5 torr); IR 3380 (br, OH), 1580, 1490 cm⁻¹ (Ar); ¹HNMR δ 2.27 (s, 3 H, CH₃), 3.36 (s, br, 2 H, OH), 3.68 (s, 8 H, CH₂CH₂OH), 3.70–3.95 (m, 4 H,

ArOCH₂CH₂), 4.00–4.25 (m, 4 H, ArOCH₂CH₂), 6.61–6.73 (m, 3 Ar H).

Anal. Calcd for $C_{15}H_{24}O_6$: C, 59.98; H, 8.05; mol wt 300.4. Found: C, 59.75; H, 8.26; mol wt 300 (m/e value, M^+).

13d: yield 75% of a clear viscous oil: IR 1590, 1490 (Ar), 1350, 1170 cm⁻¹ (SO₂); ¹H NMR δ 2.26 (s, 3 H, CH₃), 2.40 (s, 6 H, tosyl CH₃), 3.52–4.27 (2 m, 16 H, OCH₂), 6.58–6.72 (m, 3 H, Ar H), 7.08–7.81 (AB, J = 8 Hz, 8 H, tosyl H).

Anal. Calcd for $C_{29}H_{36}O_{10}S_2$: C, 57.22; H, 5.96; mol wt 608.2. Found: C, 57.26; H, 6.01; mol wt 608 (m/e value, M⁺).

2,2'-Ethylenebis(oxy-o-phenyleneoxy)diethyl Dibenzyl Ether (14a). To a stirred solution of KOH (5.84 g, 104 mmol) in 200 mL of ethanol were added under N₂ 2,2'-(ethylenedioxy)diphenol³⁸ (12.30 g, 50 mmol). The resulting suspension was heated to reflux, and a solution of 2-(benzyloxy)ethyl ptoluenesulfonate³⁹ (30.60 g, 100 mmol) in 100 mL of ethanol was added dropwise. After being boiled for 6 h, the mixture was cooled to room temperature and filtrated. Evaporation of the solution left a colorless solid which was recrystallized from ethanol to give 16.98 g (66%) of colorless crystals: mp 81-83 °C; IR (KBr) 1590, 1505 cm⁻¹ (Ar); ¹H NMR δ 3.68-3.94 (m, 4 H, PhCH₂OCH₂), 4.05-4.30 (m, 4 H, PhCH₂OCH₂CH₂), 4.37 (s, 4 H, ArOCH₂CH₂OAr), 4.64 (s, 4 benzyl H), 6.98 (s, 8 ArH), 7.38 (s, 10 Ar H, benzyl).

Anal. Calcd for $C_{32}H_{34}O_6$: C, 74.69; H, 6.66; mol wt 514.6. Found: C, 74.83; H, 6.59; mol wt 514 (m/e value, M⁺).

2,2'-[Ethylenebis(oxy-o-phenyleneoxy)]diethanol (14b). Procedure 1. A suspension of dibenzyl ether 14a (15.44 g, 30 mmol) and of 10% Pd/C (2.00 g) in 100 mL of ethyl acetate was hydrogenated in a Parr apparatus at 3 atm H₂ and at room temperature for 4 h. The filtrate after evaporation solidified and was recrystallized from ethyl acetate to afford 8.10 g (81%) of colorless crystals: mp 66-68 °C; IR (KBr) 3390 (br, OH), 3080, 3070, 1595, 1510 cm⁻¹ (Ar); ¹H NMR δ 3.57-4.18 (2 m, 8 H, CH₂CH₂OH), 4.31 (s, 4 H, ArOCH₂CH₂OAr), 4.50 (br, 2 H, OH), 6.94 (s, 8 ArH).

Anal. Calcd for $C_{18}H_{22}O_6$: C, 64.66; H, 6.63; mol wt 334.4. Found: C, 64.53; H, 6.72; mol wt 334 (m/e value, M^+).

2,2'-[Ethylenebis(oxy-o-phenyleneoxy)]ethanol Bis(ptoluenesulfonate) (14c). Diol 14b (8.02 g, 24 mmol) and tosyl chloride (9.52 g, 50 mmol) were reacted under standard conditions¹⁶ to give a clear viscous oil which solidified. Recrystallization from methanol yielded 3.32 g (43%) of colorless crystals: mp 97–99 °C; IR (KBr) 3080, 3050, 1595, 1505 (Ar), 1360, 1175 cm⁻¹ (SO₂); ¹H NMR δ 2.38 (s, 6 H, CH₃), 4.10 (m, 12 H, OCH₂), 6.76–7.08 (m, 8 Ar H), 7.10–7.87 (AB, J = 8 Hz, 8 H, tosyl H).

Anal. Calcd for $C_{32}H_{34}O_{10}S_2$: C, 59.80; H, 5.33; mol wt 642.7. Found: C, 59.86; H, 5.39; mol wt 642 (m/e value, M⁺).

General Procedure for the Synthesis of the Dioxolane-Blocked Crown Ethers 15a–e, 16, and 17a,b. Procedure 2. Monobenzalpentaerythritol¹⁴ (11.2 g, 50 mmol) and 50 mmol of the corresponding ditosylate (see below) in separate 250-mL portions of THF were simultaneously added over a period of 8 h to a vigorously stirred refluxing suspension of NaH (3.00 g, 125 mmol) in 1 L of THF (high-dilution conditions¹³). After being boiled for additional 12 h, the mixture was allowed to cool to room temperature and was quenched with methanol. The solvent was removed under reduced pressure, and the resulting residue was extracted with hot ether (3 × 500 mL). The combined extracts were evaporated and chromatographed on an Al₂O₃ column. First 1 L of petroleum ether (40–60 °C) was passed through the column to remove the mineral oil (NaH suspension). The products were eluted with ether. Specific details are given for each compound.

3-Phenyl-2,4,8,11,14,17-hexaoxaspiro[5.12]octadecane (15a) and 3,22-Diphenyl-2,4,8,11,14,17,21,23,26,29,32,35-dodecaoxadispiro[5.12.5.12]hexatriacontane (16). Triethylene glycol ditosylate (22.9 g, 50 mmol) was reacted by using procedure 2. Two major fractions were eluted from the column.

Fraction 1: 5.30 g (31% yield) of 15a as a colorless viscous oil; IR 1595 cm⁻¹ (w, Ar); ¹H NMR δ 3.30 (s, 2 H, CH₂, equatorial), 3.48–4.34 (AB, J = 12 Hz, 4H, dioxane CH₂), 3.55–3.75 (m, 12 H, OCH₂CH₂O), 3.87 (s, 2 H, CH₂, axial), 5.38 (s, 1 H, PhCH), 7.18–7.50 (m, 5 ArH).

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Fraction 2: 5.55 g (33% yield) of dimer 16 as a colorless viscous oil; IR 1595 cm⁻¹ (w, Ar); ¹H NMR δ 3.32 (s, 4 H, CH₂, equatorial), 3.65 (mc, 24 H, OCH₂CH₂O), 3.67–4.25 (AB, J = 12 Hz, 8 H, dioxane CH₂), 3.78 (s, 4 H, CH₂, axial), 5.38 (s, 2 H, PhCH), 7.19–7.54 (m, 10 ArH).

Anal. Calcd for $C_{36}H_{52}O_{12}$: C, 63.89; H, 7.74; mol wt 676.8. Found: C, 63.71; H, 7.71; mol wt 675 (m/e value, $M^+ - 1$).

3-Phenyl-2,4,8,11,14,17,20-heptaoxaspiro[**5.15**]**heneicosane** (15**b**). Tetraethylene glycol ditosylate (25.1 g, 50 mmol) was reacted: yield 10.3 g (54%) of a colorless viscous oil; IR 1600 cm⁻¹ (w, Ar); ¹H NMR δ 3.43 (s, 2 H, CH₂, equatorial), 3.64 (mc, 16 H, OCH₂CH₂O), 3.67-4.28 (AB, J = 12 Hz, 4 H, dioxane CH₂), 3.78 (s, 2 H, CH₂, axial), 5.38 (s, 1 H, PhCH), 7.18-7.50 (m, 5 Ar H).

Anal. Calcd for $C_{20}H_{30}O_7$: C, 62.81; H, 7.91; mol wt 382.5. Found: C, 62.51; H, 7.88; mol wt 381 (m/e value, $M^+ - 1$).

3-Phenyl-2,4,8,11,14,17,20,23-octaoxaspiro[5.18]tetracosane (15c). Pentaethylene glycol ditosylate (27.4 g, 50 mmol) was reacted: yield 11.1 g (52%) of a colorless viscous oil; IR 1590 cm⁻¹ (w, Ar); ¹H NMR δ 3.40 (s, 2 H, CH₂, equatorial), 3.67 (mc, 20 H, OCH₂CH₂O), 3.69–4.23 (AB, J = 12 Hz, 4 H, dioxane CH₂), 3.78 (s, 2 H, CH₂, axial), 5.38 (s, 1 H, PhCH), 7.16–7.50 (m, 5 Ar H).

Anal. Calcd for $C_{22}H_{34}O_8$: C, 61.95; H, 8.03; mol wt 426.5. Found: C, 61.83; H, 7.98; mol wt 425 (m/e value, $M^+ -1$).

3-Phenyl-2,4,8,11,14,17,20,23,26-nonaoxaspiro[5.21]heptacosane (15d). Hexaethylene glycol ditosylate (29.6 g, 50 mmol) was reacted: yield 9.14 g (39%) of a colorless viscous oil; IR 1595 cm⁻¹ (w, Ar); ¹H NMR δ 3.33 (s, 2H, CH₂, equatorial), 3.65 (mc, 24 H, OCH₂CH₂O), 3.60–4.24 (AB, J = 12 Hz, 4 H, dioxane CH₂), 3.78 (s, 2 H, CH₂, axial), 5.37 (s, 1 H, PhCH), 7.17–7.48 (m, 5 ArH). Anal. Calcd for C₂₄H₃₈O₉: C, 61.26; H, 8.14; mol wt 470.6.

Found: C, 61.31; H, 8.39; mol wt 469 $(m/e \text{ value}, M^+ - 1)$.

3-Phenyl-2,4,8,11,14,17,20,23,26,29-decaoxaspiro[5.24]triacontane (15e). Heptaethylene glycol ditosylate (31.7 g, 50 mmol) was reacted: yield 10.7 g (42%) of a colorless viscous oil; IR 1590 cm⁻¹ (w, Ar); ¹H NMR δ 3.32 (s, 2 H, CH₂, equatorial), 3.64 (mc, 28 H, OCH₂CH₂O), 3.67-4.23 (AB, J = 12 Hz, 4H, dioxane CH₂), 3.78 (s, 2 H, CH₂, axial), 5.37 (s, 1 H, PhCH), 7.17-7.48 (m, 5 ArH).

Anal. Calcd for $C_{26}H_{42}O_{10}$: C, 60.68; H, 8.23; mol wt 514.6. Found: C, 60.47; H, 8.36; mol wt 513 (m/e value, $M^+ - 1$).

1,4,7,11,14,17-Hexaoxa[17](1,2)benzenophane-9-spiro-5'-(2'-phenyl-1',3'-dioxane) (17a). Ditosylate 13b (29.7 g, 50 mmol) was reacted: yield 9.50 g (40%) of a colorless viscous oil; IR 1590 cm⁻¹ (Ar); ¹H NMR δ 3.33 (s, 2 H, CH₂, equatorial), 3.58–4.30 (m, 22 H, OCH₂CH₂O, dioxane CH₂, CH₂, axial), 5.37 (s, 1 H, PhCH), 6.85 (s, 4 H, phenylene), 7.17–7.50 (m, 5 H, phenyl).

Anal. Calcd for $C_{26}H_{34}O_8$: C, 65.80; H, 7.22; mol wt 474.6. Found: C, 65.46; H, 7.13; mol wt 473 (m/e value, $M^+ - 1$).

20-Methyl-1,4,7,11,14,17-hexaoxa[17](1,2)benzenophane-9spiro-5'-(2'-phenyl-1',3'-dioxane) (17b). Ditosylate **13d** (30.4 g, 50 mmol) was reacted: yield 10.5 g (43%) of a colorless viscous oil; IR 1580, 1498 cm⁻¹ (Ar); ¹H NMR δ 2.26 (s, 3 H, CH₃), 3.32 (s, 2 H, CH₂, equatorial), 3.57-4.26 (m, 22 H, OCH₂CH₂O, dioxane CH₂, CH₂, axial), 5.34 (s, 1 H, PhCH), 6.66 (mc, 3 H, tolylene), 7.17-7.50 (m, 5 H, phenyl).

Anal. Calcd for $C_{27}H_{36}O_8$: C, 66.37; H, 7.43; mol wt 488.6. Found: C, 66.13; H, 7.38; mol wt 487 (m/e value, $M^+ - 1$).

Catalytic Hydrogenation to the Crown Ether Alcohols 18a-e and 19a,b. Procedure 1 was applied. Details and data for the individual compounds are given below.

12,12-Bis(hydroxymethyl)-1,4,7,10-tetraoxacyclotridecane (18a). Hydrogenolysis of 15a in ethanol afforded a 89% yield of colorless needles (recrystallized from *n*-heptane): mp 85-86 °C; IR (KBr) 3410 cm⁻¹ (br, OH); ¹H NMR δ 2.98 (s, br, 2 H, OH), 3.49-3.79 (m, 20 H, OCH₂).

Anal. Calcd for $C_{11}H_{22}O_6$: C, 52.78; H, 8.86; mol wt 250.3. Found: C, 52.74; H, 8.83, mol wt 251 (m/e value, $M^+ + 1$).

15,15-Bis(hydroxymethyl)-1,4,7,10,13-pentaoxacyclohexadecane (18b). Hydrogenolysis of 15b in ethanol afforded a 95% yield of colorless crystals (recrystallized from *n*-heptane): mp 48-50 °C; IR (KBr) 3450 cm⁻¹ (br, OH); ¹H NMR δ 3.01 (s, br, 2 H, OH), 3.48-3.77 (m, 24 H, OCH₂). Anal. Calcd for $C_{13}H_{26}O_7$: C, 53.05; H, 8.90; mol wt 294.3. Found: C, 52.96; H, 9.03; mol wt 295 (m/e value, M^+ + 1).

18,18-Bis(hydroxymethyl)-1,4,7,10,13,16-hexaoxacyclononadecane (18c). Hydrogenolysis of 15c in ethanol afforded 96% of a colorless viscous oil: IR 3460 cm⁻¹ (br, OH); ¹H NMR δ 2.92 (s, br, 2H, OH), 3.52–3.77 (m, 28 H, OCH₂).

Anal. Calcd for $C_{15}H_{30}O_8$: C, 53.24; H, 8.94; mol wt 338.4. Found: C, 53.20; H, 8.81; mol wt 339 (m/e value, $M^+ + 1$).

21,21-Bis(hydroxymethyl)-1,4,7,10,13,16,19-heptaoxacyclodocosane (18d). Hydrogenolysis of **15d** in ethanol afforded 97% of a colorless viscous oil: IR 3470 cm⁻¹ (br, OH); ¹H NMR δ 2.82 (s, br, 2 H, OH), 3.50–3.75 (m, 32 H, OCH₂).

Anal. Calcd for $C_{17}H_{34}O_9$: C, 53.39; H, 8.96; mol wt 382.5. Found: C, 53.29; H, 9.18; mol wt 382 (m/e value, M^+).

24,24-Bis(hydroxymethyl)-1,4,7,10,13,16,19,22-octaoxacyclopentacosane (18e). Hydrogenolysis of 15e in ethanol afforded 90% of a colorless viscous oil: IR 3475 cm⁻¹ (br, OH); ¹H NMR δ 2.87 (s, br, 2 H, OH), 3.50–3.77 (m, 36 H, OCH₂).

Anal. Calcd for $C_{19}H_{38}O_{10}$: C, 53.50; H, 8.98; mol wt 426.5. Found: C, 53.58; H, 9.27; mol wt 426 $(m/e \text{ value, } M^+)$.

9,9-Bis(hydroxymethyl)-1,4,7,11,14,17-hexaoxa[17](1,2)benzenophane (19a). Hydrogenolysis of 17a in ethyl acetate afforded a 96% yield of colorless crystals (recrystallized from *n*-heptane): mp 72–74 °C; IR (KBr) 3350 (br, OH), 1585, 1495 cm⁻¹ (Ar); ¹H NMR δ 3.06 (s, br, 2 H, OH), 3.50–4.30 (m, 24 H, OCH₂), 6.83 (s, 4 ArH).

Anal. Calcd for $C_{19}H_{30}O_8$: C, 59.05; H, 7.82; mol wt 386.5. Found: C, 59.25; H, 7.67; mol wt 386 (m/e value, M⁺).

9,9-Bis(hydroxymethyl)-20-methyl-1,4,7,11,14,17-hexaoxa-[17](1,2)benzenophane (19b). Hydrogenolysis of 17b in ethyl acetate afforded a 92% yield of colorless crystals (recrystallized from *n*-heptane): mp 84-85 °C; IR (KBr) 3340 (br, OH), 1590, 1500 cm⁻¹ (Ar); ¹H NMR δ 2.26 (s, 3 H, CH₃), 2.87 (s, br, 2 H, OH), 3:45-4.30 (m, 24 H, OCH₂), 6.58-6.73 (m, 3 ArH).

Anal. Calcd for $C_{20}H_{32}O_8$: C, 59.98; H, 8.05; mol wt 400.5. Found: C, 59.72; H, 7.99; mol wt 400 (m/e value M⁺).

Monospiro Bis(crown ethers) 1a-e, 2,3, and 4a,b. The experimental procedure (high-dilution reaction) parallels that described for the synthesis of the dioxolanes 15a-e, and 17a,b (procedure 2). NaH (0.80 g, 33.3 mmol) in 1 L of boiling THF was used in each case. Both the diol and the ditosylate components were dissolved separately in 250 mL of THF. The purification of the compounds was accomplished by column chromatography (see procedure 2). Specific details are given for each compound.

2,5,8,11,15,18,21,24-Octaoxaspiro[12.12]**pentacosane** (1a). Diol 18a (2.50 g, 10 mmol) and triethylene glycol ditosylate (4.58 g, 10 mmol) were reacted. Chromatographic workup afforded two major fractions.

Fraction 1: 0.54 g (15% yield) of pure 1a as colorless platelets (from *n*-heptane); mp 78–79 °C; ¹H NMR δ 3.44–3.74 (m, all OCH₂).

Anal. Calcd for $C_{17}H_{32}O_8$: C, 56.03; H, 8.85; mol wt 364.4. Found: C, 55.99; H, 8.90; mol wt 364 (m/e value, M⁺).

Fraction 2 was identified as the dispiro crown compound 7a which is detailed in the corresponding section (see below).

2,5,8,11,14,18,21,24,27,30-Decaoxaspiro[15.15]hentriacontane (1b). Diol 15b (2.94 g, 10 mmol) and tetraethylene glycol ditosylate (5.03 g, 10 mmol) were reacted: yield 2.35 g (52%) of a colorless viscous oil; ¹H NMR δ 3.47–3.73 (m, all OCH₂).

Anal. Calcd for $C_{21}H_{40}O_{10}$: C, 55.73; H, 8.91; mol wt 452.5. Found: C, 55.61; H, 8.69; mol wt 452 (m/e value, M⁺).

2,5,8,11,14,17,21,24,27,30,33,36-Dodecaoxaspiro[18,18]heptatriacontane (1c). Diol 15c (3.38 g, 10 mmol) and pentaethylene glycol ditosylate (5.47 g, 10 mmol) were reacted: yielded 2.75 g (51%) of a colorless viscous oil; ¹H NMR δ 3.42–3.70 (m, all OCH₂).

Anal. Calcd for $C_{25}H_{48}O_{12}$: C, 55.54; H, 8.95; mol wt 540.7. Found: C, 55.38; H, 9.01; mol wt 540 (m/e value, M⁺).

2,5,8,11,15,18,21,24,27,30-Decaoxaspiro[12.18]hentriacontane (1d). Diol 8c (3.38 g, 10 mmol) and triethylene glycol ditosylate (4.58 g, 10 mmol) were reacted: yield 1.18 g (26%) of a colorless viscous oil; ¹H NMR δ 3.43-3.72 (m, all OCH₂).

Anal. Calcd for $C_{21}H_{40}O_{10}$: C, 55.73; H, 8.91; mol wt 452.5. Found: C, 55.91; H, 9.03; mol wt 452 (m/e value, M^+).

2,5,8,11,15,18,21,24,27,30,33,36-Dodecaoxaspiro[12.24]heptatriacontane (1e). Diol 15e (4.26 g, 10 mmol) and triethylene glycol ditosylate (4.58 g, 10 mmol) were reacted: yield 1.51 g (28%) of a colorless viscous oil; ¹H NMR δ 3.42–3.72 (m, all OCH₂).

Anal. Calcd for $C_{28}H_{48}O_{12}$: C, 55.54; H, 8.95; mol wt 540.7. Found: C, 55.43; H, 9.09; mol wt 540 (m/e value, M⁺).

1,4,7,11,14,17-Hexaoxa[17](1,2)benzenophane-9-spiro-12'-(1',4',7',10'-tetraoxacyclotridecane) (2). Diol 19a (3.86 g, 10 mmol) and triethylene glycol ditosylate (4.58 g, 10 mmol) were reacted: yield 1.48 g (30%) of a colorless viscous oil; IR 1595, 1505 cm⁻¹ (Ar); ¹H NMR δ 3.40–4.28 (m, 36 H, OCH₂), 6.85 (s, 4 Ar H).

Anal. Calcd for $C_{25}H_{40}O_{10}$: C, 59.98; H, 8.05; mol wt 500.6. Found: C, 60.18; H, 7.89; mol wt 500 (m/e value, M⁺).

1,4,8,11,14,17-Hexaoxa[11.4](1,2)ben zenophane-6-spiro-15'-(1',4',7',10',13-pentaoxacyclohexadecane) (3). Diol 18b (2.94 g, 10 mmol) and ditosylate 14c (6.42 g, 10 mmol) were reacted to yield 2.19 g (37%) of colorless crystals: mp 85-87 °C (from *n*-heptane); IR (KBr) 1600, 1505 cm⁻¹ (Ar); ¹H NMR δ 3.40-4.29 (m, 32 H, OCH₂), 4.40 (s, 4 H, ArOCH₂CH₂OAr), 6.90 (s, 8 Ar H).

Anal. Calcd for $C_{31}H_{44}O_{11}$: C, 62.82; H, 7.48; mol wt 592.7. Found: C, 62.75; H, 7.40; mol wt 592 (m/e value, M⁺).

9,9'-Spirobi[1,4,7,11,14,17-hexaoxa[17](1,2)benzenophane] (4a). Diol 19a (3.86 g, 10 mmol) and ditosylate 13b (5.94 g, 10 mmol) were reacted to yield 2.99 g (47%) of colorless crystals: mp 77-78 °C (from ethanol); IR (KBr) 3080 (w), 1590, 1520 cm⁻¹ (Ar); ¹H NMR δ 3.35-4.24 (m, 40 H, OCH₂), 6.85 (s, 8 Ar H).

Anal. Calcd for $C_{33}H_{48}O_{12}$: C, 62.25; H, 7.60; mol wt 636.7. Found: C,62.36; H, 7.61; mol wt 636 (m/e value, M⁺).

20,20'-Dimethyl-9,9'-spirobi[1,4,7,1¹,14,17-hexaoxa[17]-(1,2)benzenophane] (4b). Diol 19b (4.76 g, 10 mmol) and ditosylate 13d (6.08 g, 10 mmol) were reacted to yield 2.93 g (44%) of colorless crystals: mp 55–57 °C (from ethanol); IR (KBr) 3060 (w), 1590, 1545 cm⁻¹ (Ar); ¹H NMR δ 2.26 (s, 6 H, CH₃), 3.33–4.23 (m, 40 H, OCH₂), 6.62–6.74 (m, 6 Ar H).

Anal. Calcd for $C_{35}H_{52}O_{12}$: C, 63.23; H, 7.88; mol wt 664.8. Found: C, 63.41; H, 7.94; mol wt 664 (m/e value, M^+).

15,15-Bis(4-hydroxy-2-oxabutyl)-1,4,7,10,13-pentaoxacyclohexadecane (20b). Procedure 3. A solution of diol 18b (7.35 g, 25 mmol) in 50 mL of THF was added dropwise within 15 min into a stirred suspendion of NaH (1.80 g, 75 mmol) in 50 mL of THF under N_2 . The mixture was stirred for 30 min and heated to reflux, and a solution of 2-chloroethyl 2-tetrahydropyranyl ether²⁰ (4.11 g, 50 mmol) in 50 mL of THF was dropped in over a period of 30 min. Refluxing was continued for 6 h. The mixture then was cooled to room temperture and guenched with methanol. The solvent was removed under reduced pressure to leave crude bis(tetrahydropyranyl) ether 20a as a brownish oily residue which was immediately used for the liberation of 20b. The deblocking of the tetrahydropyranyl groups was effected by acidic hydrolysis. For that purpose, the oil obtained was dissolved in 25 mL of ethanol, brought to pH 2.5 with concentrated HCl, and refluxed for 3 h. After cooling, the mixture was neutralized with saturated NaHCO₃ solution and evaporated under reduced pressure. Water was removed by coevaporation with three 100-mL portions of ethanol. The residue was triturated with chloroform, filtered from the salt, and evaporated to give 8.32 g (87%) of 20b as a pale yellow, viscous oil. An analytical pure sample was obtained by chromatography on a SiO₂ column [elution with ethyl acetate/ methanol (95:5)] and was a colorless viscous oil: IR 3410 cm⁻ (br, OH); ¹H NMR δ 3.05 (br, 2 H, OH), 3.40-3.70 (m, 32 H, OCH₂).

Anal. Calcd for $C_{17}H_{34}O_9$: C, 53.39; H, 8.96; mol wt 382.5. Found: C, 52.97; H, 9.11; mol wt 383 (m/e value, M^+ + 1).

15,15-Bis(7-hydroxy-2,5-dioxaheptyl)-1,4,7,10,13-pentaoxacyclohexadecane (20e) and 18,18-Bis(7-hydroxy-2,5-dioxaheptyl)-1,4,7,10,13,16-hexaoxacyclononane (20h). Diol 18b (14.7 g, 50 mmol) and 18c (16.9 g, 50 mmol) were respectively allowed to react with NaH (3.00 g, 125 mmol) and 2-(2-chloroethoxy)ethyl 2-tetrahydropyranyl ether¹⁸ (20.9 g, 100 mmol) in a manner analogous to procedure 3. The same operations were performed for the purification of the compounds.

20e: yield 18.6 g (79%) of a colorless viscous oil; IR 3430 cm⁻¹ (br, OH); ¹H NMR δ 3.00 (br, 2 H, OH), 3.45–3.77 (m, 40 H, OCH₂).

20h: yield 19.5 g (76%) of a colorless oil; IR 3440 cm⁻¹ (br, OH); ¹H NMR δ 2.88 (br, 2 H, OH), 3.37–3.76 (m, 44 H, OCH₂).

Anal. Calcd for $C_{23}H_{46}O_{12}$: C, 53.68; H, 9.01; mol wt 514.6. Found: C, 53.03; H, 9.09; mol wt 515 $(m/e \text{ value}, M^+ + 1)$.

15,15-Bis[4-(p-toluenesulfonyloxy)-2-oxabutyl]-1,4,7,10,13-pentaoxacyclohexadecane (20c), 15,15-Bis[7-(ptoluenesulfonyloxy)-2,5-dioxyheptyl]-1,4,7,10,13-pentaoxacyclohexadecane (20f), and 18,18-Bis[7-(p-toluenesulfonyloxy)-2,5-dioxaheptyl]-1,4,7,10,13,16-hexaoxacyclononadecane (20i). The corresponding diols 20b, 20e, and 20h were tosylated in the usual way.¹⁶

20c: yield 68% of a pale yellow viscous oil; IR 1590 (Ar), 1350, 1170 cm⁻¹ (SO₂); ¹H NMR δ 2.43 (s, 6 H, CH₃), 3.28–3.76 (m, 28 H, OCH₂), 3.93–4.16 (m, 4 H, CH₂OTos), 7.15–7.86 (AB, J = 8 Hz, 8 H, tosyl H); high-resolution mass spectrum, calcd for C₃₁H₄₆O₁₃S₂ (M⁺) m/e 690.2367, found m/e 690.2361.

20f: yield 72% of a pale yellow viscous oil; IR 1595 (Ar), 1350, 1170 cm⁻¹ (SO₂); ¹H NMR δ 2.47 (s, 6 H, CH₃), 3.37–3.86 (m, 36 H, OCH₂), 4.10–4.33 (m, 4 H, CH₂OTos), 7.28–7.98 (AB, J = 8 Hz, 8 H, tosyl H); high-resolution mass spectrum, calcd for $C_{35}H_{54}O_{18}S_2$ (M⁺) m/e 778.2889, found m/e 778.2881.

20i: yield 77% of a pale yellow viscous oil; IR 1595 (Ar), 1350, 1170 cm⁻¹ (SO₂); ¹H NMR δ 2.42 (s, 6 H, CH₃), 3.30–3.80 (m, 40 H, OCH₂), 4.02–4.27 (m, 4 H, CH₂OTos), 7.20–7.90 (AB, J = 8 Hz, 8 H, tosyl H); high-resolution mass spectrum, calcd for C₃₇H₅₈O₁₈S₂ (M⁺) m/e 822.3150, found m/e 822.3149.

2,5,8,11,14,18,33-Heptaoxa-21,24,27,30-tetrathiaspiro-[15.18]tetratriacontane (Monospiro Hetero Crown Com**pound**) (5). Ditosylate 20c (6.91 g, 10 mmol) in 250 mL of ethanol, 3,6-dithia-1,8-octanedithiol¹⁹ (2.15 g, 10 mmol) in 250 mL of DMF, and KOH (1.15 g, 20.5 mmol) in 250 mL of etha nol/H_2O (99:1) were placed into a three-component high-dilution-principle setup¹³ and then simultaneously added to 1 L of boiling ethanol over a 10-h period under vigorous stirring. The mixture was refluxed for additional 5 h and then evaporated under reduced pressure. The residue was washed thoroughly with water, extracted into chloroform, and dried over MgSO₄. Evaporation left a brownish syrup which was chromatographed on an Al_2O_3 column (Woelm, basic, grade I, chloroform as eluent) to afford 1.18 g (21%) of 5 as a clear viscous oil: ¹H NMR δ 2.67–2.85 (m. 16 H, SCH₂), 3.34-3.70 (m, 28 H, OCH₂; high-resolution mass spectrum, calcd for $C_{23}H_{44}O_7S_4$ (M⁺) m/e 560.1959, found m/e560.1966

2-Phenyl-5,5-bis[(benzyloxy)methyl]-1,3-dioxane (21). A mixture of monobenzalpentaerythritol (12);¹⁴ 112.0 g, 0.50 mol), benzylchloride (260.0 g, 2.06 mol), powdered KOH (116.3 g, 2.07 mol), and 700 mL of dry benzene was heated in a Dean-Stark apparatus until the separation of water was complete (16 h).⁴¹ The obtained solution was cooled to room temperature, washed subsequently with H₂O, 0.1 N HCl, H₂O; and 2.5% aqueous K₂CO₃ (200 mL each), and dried (NaSO₄). Evaporation of the solvent left an oily residue which was distilled in vacuo to give 179.0 g (89% yield) of a pale yellow viscous oil: bp 246-248 °C (0.2 torr); solidifies to colorless crystals. Recrystallization from ethanol afforded colorless platelets: mp 72.5–73 °C; IR (KBr) 3105, 3080, 3050, 1610, 1590, 1500 cm⁻¹ (År); ¹H NMR δ 3.33 (s, 2 H, CH₂, equatorial), 3.73-4.33 (AB, J = 12 Hz, 4 H, dioxane CH₂), 3.84 (s, 2 H, CH₂, axial), 4.43, 4.55 (2 s, 4 benzyl H), 5.38 (s, 1 H, PhCH), 7.08-7.39 (m, 15 Ar H).

Anal. Calcd for $C_{26}H_{28}O_4$: C, 77.23; H, 6.93; mol wt 404.5. Found: C, 77.20; H, 7.01; mol wt 403 (m/e value, $M^+ - 1$).

2,2-Bis[(benzyloxy)methyl]-1,3-propanediol (22). Benzylidene compound 21 (40.4 g, 100 mmol) in a mixture of 320 mL of methanol, 60 mL of H_2O , and 40 mL of concentrated HCl was heated to reflux for 5 h. The formed benzaldehyde was distilled off from the reaction mixture by steam. After the mixture cooled, an organic phase separated. The water layer was decanted and the oily residue evaporated with two 150-mL portions of ethanol to complete the removal of water and to effect the crystallization of the crude compound. Recrystallization from *n*-heptane yielded

⁽⁴¹⁾ Cf.: Kates, M.; Chan, T. H.; Stanacev, N. Z. Biochemistry 1963, 2, 394.

22.3 g (70.5%) of pure 22 as colorless needles: mp 72–73 °C (lit.⁴² mp 72–74 °C); IR (KBr) 3300 (br, OH), 1500 cm⁻¹ (Ar); ¹H NMR δ 2.70 (br s, 2 H, OH), 3.55 (s, 4 H, PhCH₂OCH₂), 3.69 (s, 4 H, CH₂OH), 4.50 (s, 4 benzyl H), 7.32 (s, 10 Ar H).

2,2-Bis[(benzyloxy)methyl]-1,3-propanediyl Bis(p-toluenesulfonate) (23). Diol 22 (19.0 g, 60 mmol) and tosyl chloride (25.0 g, 130 mmol) were allowed to react under standard conditions.¹⁶ The crude product was recrystallized from ethanol to yield 35.5 g (95%) of pure 23: colorless needles; mp 116–117.5 °C; IR (KBr) 3078, 3050, 1600, 1500, 1495 (Ar), 1360, 1185 cm⁻¹ (SO₂); ¹H NMR δ 2.37 (s, 6 H, CH₃), 3.38 (s, 4 H, PhCH₂OCH₂), 4.02 (s, 4 H, CH₂OTos), 4.30 (s, 4 benzyl H), 6.99–7.87 (m, 18 Ar H).

Anal. Calcd for $C_{33}H_{36}O_8S_2$: C, 63.44; H, 5.81; mol wt 624.8. Found: C, 63.68; H, 5.86; mol wt 624 (m/e value, M⁺).

Diisoamyl 3,3-Bis[(benzyloxy)methyl]cyclobutane-1,1dicarboxylate (26). Sodium metal (1.70 g, 75 mmol) was added in small pieces under stirring and under an atmosphere of nitrogen to diethyl malonate (16.0 g, 100 mmol). A suspension of ditosylate 23 (21.0 g, 33.6 mmol) in 70 mL of isoamyl alcohol was brought in, and the stirred mixture was refluxed for 19 h.²² After the mixture was cooled, 60 mL of chloroform were added and the precipitated sodium tosylate removed by suction filtration. The filtrate was evaporated in vacuo and distilled. Several fractions within the boiling range 110-239 °C (0.4 torr) were collected and indicated (NMR) to be mixtures of the corresponding diethyl, ethyl isoamyl, and diisoamyl esters 24-26. A high-boiling fraction (bp 230–239 °C) (0.4 torr) was identified as the practically pure diisoamyl ester 26: yield 9.20 g (52%) of a tan viscous oil which was used without further purification; ¹H NMR δ 0.88 (d, J =6 Hz, 6 H, CH₃), 1.20-1.70 (m, 6 H, amyl CH₂), 2.48 (s, 4 H, cyclobutyl CH₂), 3.45 (s, 4 H, PhCH₂OCH₂), 4.06 (t, J = 6 Hz, 4 H, COOCH₂), 4.47 (s, 4 benzyl H), 7.25 (s, 10 Ar H).

[3,3-Bis[(benzyloxy)methyl]-1,1-cyclobutanediyl]dimethanol (27). A solution of diester 26 (9.20 g, 17.5 mmol) in 50 mL of THF was dropped into a stirred suspension of LiAlH₄ (2.00 g, 53 mmol) in 50 mL of THF under nitrogen and under cooling. The mixture was refluxed for 16 h, cooled, and quenched with ice-water, followed by the addition of 15% aqueous NaOH and H₂O. The precipitated aluminium hydroxide was separated by suction filtration and extracted with THF $(2 \times 100 \text{ mL})$. The combined organic filtrates were evaporated in vacuo and the residue reevaporated with two 100-mL portions of toluene and then ethanol to remove traces of isoamyl alcohol. A pale brownish syrup was obtained which solidified. Recrystallization from n-heptane yielded 3.50 g (56%) of pure 27: colorless needles; mp 87–89 °C; IR (KBr) 3310 (br, OH), 1500 cm⁻¹ (Ar); ¹H NMR δ 1.88 (s, 4 H, cyclobutyl CH₂), 2.77 (br, 2 H, OH), 3.38 (s, 4 H, PhCH₂OCH₂), 3.61 (s, br, 4 H, CH₂OH), 4.47 (s, 4 benzyl H), 7.24 (s, 10 Ar H)

Anal. Calcd for $C_{22}H_{28}O_4$: C, 74.12; H, 7.92; mol wt 356.5. Found: C, 74.19; H, 7.85; mol wt 357 (m/e value, M^+ + 1).

2,2-Bis[(benzyloxy)methyl]-6,9,12,15,18,21-hexaoxaspiro-[3.18]docosane (28). Diol 27 (7.70 g, 23.5 mmol, in 250 mL of THF), pentaethylene glycol ditosylate (12.8 g, 23.5 mmol, in 250 mL of THF, and NaH (1.80 g, 75 mmol, suspensed in 1 L of THF) were allowed to react under high-dilution conditions as described in procedure 2. An analogous workup and purification (chromatography) afforded 5.65 g (43%) of pure 28 as a colorless viscous oil: IR 1598 cm⁻¹ (w, Ar); ¹H NMR δ 1.70 (s, 4 H, cyclobutyl CH₂), 3.40–3.73 (m, 28 H, CH₂O), 4.48 (s, 4 benzyl H), 7.24 (s, 10 Ar H).

Anal. Calcd for $C_{32}H_{46}O_8$: C, 68.79; H, 8.30; mol wt 558.7. Found: C, 68.55; H, 8.58; mol wt 558 (m/e value, M^+).

2,2-Bis(hydroxymethyl)-6,9,12,15,18,21-hexaoxaspiro-[3.18]docosane (29). The experimental procedure parallels that for the hydrogenolysis of dibenzyl ether 14b. 28 (5.00 g, 8.90 mmol) in 25 mL of ethanol and 10% Pd/C (0.50 g) was used to yield 3.27 g (97%) of a colorless syrup: IR 3450 cm⁻¹ (br, OH); ¹H NMR δ 1.70 (s, 4 H, cyclobutyl CH₂), 3.07 (s, br, 2 H, OH), 3.42-3.77 (m, 28 H, OCH₂).

Anal. Calcd for $C_{18}H_{34}O_8$: C, 57.12; H, 9.05; mol wt 378.5. Found: C, 56.87; H, 9.00; mol wt 379 (m/e value, M^+ + 1). 2,5,8,11,14,17,23,26,29,32,35,38-Dodecaoxadispiro-[18.1.18.1]tetracontane (6). A high-dilution reaction (procedure 2) of diol 29 (2.84 g, 7.50 mmol, in 250 mL THF), pentaethylene glycol ditosylate (4.10 g, 7.50 mmol, in 250 mL THF), and NaH (0.50 g, 20.8 mmol, in 1 L of THF) was performed. Chromatographic purification (see procedure 2) afforded 2.36 g (54% yield) of 6 as a colorless viscous oil: ¹H NMR δ 1.65 (s, 4 H, cyclobutyl CH₂), 3.41–3.77 (m, 48 H, OCH₂).

Anal. Calcd for $C_{28}H_{52}O_{12}$: \tilde{C} , 57.91; H, 9.03; mol wt 580.7. Found: C, 57.68; H, 9.25; mol wt 580 (m/e value, M⁺).

Dispiro Crown Compounds 7a-e, 8, and 9. The high-dilution conditions and workup of procedure 2 apply. For the two-component cyclizations (compounds 7c,e) 0.50 g (21 mmol) of NaH in 1 L of boiling THF was used; four-component cyclizations (compounds 7b,d, 8, and 9) were performed with 0.80 g (33.3 mmol) of NaH. Both the diol and the ditosylate components were used as separate solutions in 250 mL of THF. Specific details and data for each compound are given below.

2,5,8,11,15,18,21,24,28,31,34,37,40,43,46,49-Hexadecaoxadispiro[12,12.12.12]pentacontane (7a). This compound was isolated by column chromatography in 5% yield as a second fraction in the synthesis of spiro crown ether 1a (for preparative details see there); ¹H NMR δ 3.43-3.75 (m, all OCH₂).

Anal. Calcd for $C_{34}H_{64}O_{16}$: C, 56.03; H, 8.85; mol wt 728.9. Found: C, 55.71; H, 8.93; mol wt 728 (m/e value, M^+).

2,5,8,11,14,18,21,24,28,31,34,37,40,43,46,49-Hexadecaoxadispiro[15.9.15.9]pentacontane (7b). Diol 18b (2.94 g, 10 mmol) and diethylene glycol ditosylate (4.15 g, 10 mmol) were reacted to yield 1.24 g (34%) of a colorless viscous oil; ¹H NMR δ 3.42–3.73 (m, all OCH₂).

Anal. Calcd for $C_{34}H_{64}O_{16}$: C, 56.03; H, 8.85; mol wt 728.9. Found: C, 56.24; H, 8.80; mol wt 728 (m/e value, M^+).

2,5,8,11,14,18,21,24,27,31,34,37,40,43,46,49,52,55-Octadecaoxadispiro[15.12.15.12]hexapentacontane (7c). Diol 20b (1.91 g, 5 mmol) and ditosylate 20f (3.89 g, 5 mmol) were reacted to yield 1.51 g (37%) of a colorless viscous oil, ¹H NMR δ 3.43–3.74 (m, all OCH₂).

Anal. Calcd for $C_{38}H_{72}O_{18}$: C, 55.86; H, 8.88; mol wt 817.0. Found: C, 56.03; H, 8.73; mol wt 816 $(m/e \text{ value}, M^+)$.

2,5,8,11,14,17,21,24,27,31,34,37,40,43,46,49,52,55-Octadecaoxadispiro[18.9.18.9]hexapentacontane (7d). Diol 18c (3.38 g, 10 mmol) and diethylene glycol ditosylate (4.15 g, 10 mmol) were reacted to yield 1.47 g (36%) of a colorless viscous oil: ¹H NMR δ 3.40-3.74 (m, all OCH₂).

Anal. Calcd for $C_{38}H_{72}O_{18}$: C, 55.86; H, 8.88; mol wt 817.0. Found: C, 56.06; H, 8.91; mol wt 816 (m/e value, M⁺).

2,5,8,11,14,18,21,24,28,31,34,37,40,43,46,49,52,55-Octadecaoxadispiro[15.9.21.9]hexapentacontane (7e). Diol 18d (1.91 g, 5 mmol) and ditosylate 20f (3.89 g, 5 mmol) were reacted to afford 2.16 g (53%) of a colorless viscous oil: ¹H NMR δ 3.46-4.70 (m, all OCH₂).

Anal. Calcd for $C_{38}H_{72}O_{18}$: C, 55.86; H, 8.88; mol wt 817.0. Found: C, 56.03; H, 9.12; mol wt 816 (m/e value, M^+).

2,5,8,11,14,18,24,28,31,34,37,40,43,49-Tetradecaoxa-21,46-dithiadispiro[15.9.15.9]pentacontane (8). Diol 18b (2.94 g, 10 mmol) and 1,5-dibromo-3-thiapentane⁴³ (2.48 g, 10 mmol) were reacted to afford 0.32 g (8.4%) of a clear viscous oil: ¹H NMR δ 2.79 (t, J = 7 Hz, 8 H, SCH₂), 3.50–3.76 (m, 56 H, OCH₂); high-resolution mass spectrum, calcd for C₃₄H₆₄O₁₄S₂ (M⁺) m/e 760.3720, found m/e 760.3712.

1,4,7,10,13,16-Hexaoxacyclononadecane-18-spiro-4'-[2',6',15',19'-tetraoxa[7.7](2,6)pyridinophane]-17'-spiro-18"-[1",4",7",10",13",16"-hexaoxacyclononadecane] (9). Diol 18c (3.38 g,10 mmol) and 2,6-bis(chloromethyl)pyridine (1.76 g, 10 mmol) were reacted to afford 1.02 g (23%) of colorless needles: mp 123-125 °C; IR (KBr) 1590, 1565 cm⁻¹ (Ar); ¹H NMR δ 3.40-3.73 (m, 56 H, OCH₂), 4.36 (s, 8 H, Py-CH₂), 6.74-7.40 (m, 6 H, pyridyl H).

Anal. Calcd for $C_{44}H_{70}N_2O_{16}$: C, 59.85; H, 7.99; N 3.17; mol wt 883.1. Found: C, 60.13; H, 8.09; N, 3.19; mol wt 882 (m/e value, M^+).

3-Phenyl-2,4,8,11,14,18,21,24,27,30,33,36,39,42-tetradecaoxadispiro[5.9.18.9]tritetracontane (30a). Monobenzal-

⁽⁴²⁾ Abdun-Nur, A. R.; Issidorides, C. H. J. Org. Chem. 1962, 27, 67.

⁽⁴³⁾ Steinkopf, W.; Herold, J.; Stöhr, J. Ber. Dtsch. Chem. Ges. 1920, 53, 1007.

pentaerythritol (12;¹⁴ 5.60 g, 25 mmol, in 250 mL of THF), ditosylate 20i (20.6 g, 25 mmol, in 250 mL of THF), and NaH (1.80 g, 75 mmol, in 1 L of THF) were allowed to react according to procedure 2 (high-dilution conditions). Purification of the crude product by chromatography (twice on an Al_2O_3 column, ether as the eluent) yielded 7.40 g (42%) of a colorless viscous oil: IR 1500 cm^{-1} (w, Ar); ¹H NMR δ 3.36 (s, 2 H, CH₂, equatorial), 3.40–3.74 (m, 48 H, OCH₂), 3.61-4.30 (AB, J = 12 Hz, 4 H, dioxane CH₂), 3.83 (s, 2 H, CH₂, axial), 5.41 (s, 1 H, PhCH), 7.31-7.62 (m, 5 Ar H).

Anal. Calcd for $C_{35}H_{58}O_{14}$: C, 59.81; H, 8.32; mol wt 702.8. Found: C, 59.54; H, 8.48; mol wt 701 (m/e value, $M^+ - 1$).

29,29-Bis(hydroxymethyl)-2,5,8,11,14,17,21,24,27,31,34,37dodecaoxaspiro[18.19]octatriacontane (30b). Catalytic hydrogenation of benzylidene compound 30a (7.03 g, 10 mmol) by following procedure 1 (ethanol as solvent) gave 5.83 g (95%) of a colorless viscous oil: IR 3440 cm⁻¹ (OH); ¹H NMR δ 3.27–3.80 (m, CH₂O, OH).

Anal. Calcd for C₂₈H₅₄O₁₄: C, 54.71; H, 8.85; mol wt 614.7. Found: C, 54.98; H, 8.82; mol wt 614 (m/e value, M⁺).

2,5,8,11,14,17,21,24,27,31,34,37,41,44,47,50,53,56,59,62,65,68, 71,74-Tetracosaoxatrispiro[18.9.9.18.9.9]pentaheptacontane (Trispiro Crown Compound) (10). Bis(crown ether) diol 30b (4.71 g, 7.5 mmol, in 250 mL of THF), crown ether ditosylate 20i (6.19 g, 7.5 mmol, in 250 mL of THF), and NaH (0.50 g, 20.8 mmol, in 1 L of THF) were cyclized under high-dilution conditions (procedure 2). Column chromatography (Al₂O₃, ether) afforded 3.12 g (38%) of a colorless viscous oil, ¹H NMR δ 3.38-3.75 (m, all OCH₂).

Anal. Calcd for C₅₁H₉₆O₂₄: C, 56.03; H, 8.85; mol wt 1093.3. Found: C, 56.17; H, 9.01; mol wt 1092 (m/e value, M⁺).

Preparation of the Complexes. General Procedure. The corresponding ligand (0.25 mmol) and the calculated amount of the appropriate salt (1 equiv/individual crown ether ring) were combined under stirring in 2 mL of acetone. Already at this stage the precipitation of a crystalline complex can occur. The mixture was gently refluxed for 2 h and then allowed to cool to room temperature. In those cases where the complexes did not precipitate, the crystallization was initiated by addition of ether or ethyl acetate to the start of cloudiness of the solution. After storage for 12 h at 5 °C the complexes were collected by suction filtration, washed with a few milliliters of acetone/ethyl acetate (1:1), and dried under vacuum (5 h, 15 mm, 50 °C). The used solvents, yields, and properties of the synthesized complexes are listed in Table I.

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Registry No. 1a, 69502-43-8; 1a.LiI, 69508-09-4; 1b, 69502-44-9; 1b·NaSCN, 69508-11-8; 1b·KSCN, 69508-15-2; 1b·Ca(SCN)₂, 69508-13-0; 1b.Ba(SCN)₂, 82293-64-9; 1c, 69502-15-4; 1c·LiI, 69508-19-6; 1c.KSCN, 82265-21-2; 1c.BaI2, 69508-16-3; 1c.Ba(SCN)2, 69508-18-5; 1d, 69502-16-5; 1d-LiI-BaI₂, 69508-20-9; 1d·LiI, 69508-21-0; 1d·BaI₂, 82265-22-3; 1e, 69502-17-6; 2, 82264-90-2; 3, 82280-74-8; 4a, 69502-24-5; 4a·KSCN, 82265-24-5; 4b, 69502-25-6; 5, 69502-22-3; 6, 82264-91-3; 6-Ba(SCN)2, 82265-26-7; 7a, 69502-21-2; 7b, 82264-92-4; 7c, 69502-18-7; 7d, 69502-19-8; 7d-KSCN, 82265-27-8; 7e, 69502-20-1; 8, 82264-93-5; 9, 69502-23-4; 9·KSCN·Co(SCN)2, 69508-29-8; 10, 82264-94-6; 11, 115-77-5; 12, 2425-41-4; 13a, 41757-99-7; 13b, 41024-87-7; 13c, 41758-02-5; 13d, 82264-95-7; 14a, 82264-96-8; 14b, 68380-65-4; 14c, 82264-97-9; 15a, 69502-28-9; 15b, 82264-98-0; 15c, 69502-29-0; 15d, 82264-99-1; 15e, 69502-30-3; 16, 82265-00-7; 17a, 82265-01-8; 17b, 82265-02-9; 18a, 55067-00-0; 18b, 55063-81-5; 18c, 55063-79-1; 18d, 69502-42-7; 18e, 69502-31-4; 19a, 82265-03-0; 19b, 82265-04-1; 20a, 82265-05-2; 20b, 82265-06-3; 20c, 82265-07-4; 20d, 69502-35-8; 20e, 82265-08-5; 20f, 69502-39-2; 20g, 69502-34-7; 20h, 82265-09-6; 201, 69502-38-1; 21, 82265-10-9; 22, 2997-97-9; 23, 82265-11-0; 24, 82265-12-1; 25, 82265-13-2; 26, 82265-14-3; 27, 82265-15-4; 28, 82265-16-5; 29, 82265-17-6; 30a, 82265-18-7; 30b, 82265-19-8; heptaethylene glycol ditosylate, 69502-27-8; 2,2-(ethylenedioxy)diphenol, 20115-81-5; 2-(benzyloxy)ethyl p-toluenesulfonate, 4981-83-3; triethylene glycol ditosylate, 19249-03-7; tetraethylene glycol ditosylate, 37860-51-8; pentaethylene glycol ditosylate, 41024-91-3; hexaethylene glycol ditosylate, 42749-27-9; 2-(2-chloroethoxy)ethyl 2-tetrahydropyranyl ether, 54533-84-5; diethylene glycol ditosylate, 7460-82-4.

Adducts of Anthrahydroquinone and Anthranol with Lignin Model Quinone Methides. 1. Synthesis and Characterization

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Adduct formation of anthrahydroquinone (9,10-dihydroxyanthracene, AHQ) or anthranol (9-hydroxyanthracene) with lignin model quinone methides (4-methylenecyclohexa-2,5-dienones) was established. This reaction is thought to be the key step in AHQ-catalyzed delignification of wood under alkaline pulping conditions. Numerous quinone methides derived from both 1-aryl-2-O-arylethyl and 1-aryl-2-O-arylpropyl lignin models were used. A typical example is the reaction of the quinone methide derived from 1-(3-methoxy-4-hydroxyphenyl)-2-(2-methoxyphenoxy)propane-1,3-diol with AHQ to give the adduct threo-1-(3-methoxy-4-hydroxyphenyl)-1-(10-hydroxy-9-oxoanthracen-10-yl)-2-(2-methoxyphenoxy)propan-3-ol. ¹H NMR spectra of the adducts revealed large diamagnetic shifts of the protons in the 1-aryl substituent due to its close approach to the shielding regions of the anthracenyl moiety. This effect dimished with increasing size of the 10-substituent (H to OH to OAc). In AHQ adducts, intense hydrogen bonding between the 10-OH and the ether oxygen of the 2-aryl ether substituent was indicated by a large paramagnetic shift of the hydroxyl proton. The unusually large diamagnetic and paramagnetic shifts reflect a distinct rigidity of the adduct conformation that is more pronounced in the adducts containing a propyl side chain.

The significant rate increase in alkaline delignification of wood induced by catalytic quantities of anthraquinone (AQ) has generated worldwide interest in the pulp and paper industry.¹⁻⁵ In a model investigation of the catalysis mechanism utilizing 1a as a lignin model (Scheme I), a

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